

Carbon Steel Bulk Keyserts - Metric

Minimum Pack Quantities apply



LIGHTWEIGHT - METRIC SERIES - CARBON STEEL

INTERNAL						EXTERNAL				INSTALLATION TOOL	
Thread Size	Thread Class	Length	Drill	Part	Min.					Part	
CLASS 6H	CLASS 6G	(mm)	Size	No.	Qty					No.	
M5 - 0.8	M8 - 1.25	8	6.9	75051	5						72190
M6 - 1	M10 - 1.25	10	8.8	75061	5						72250
M8 - 1.25	M12 - 1.25	12	10.8	75081	5						72312
M8 - 1	M12 - 1.25	12	10.8	77081	5						72312
M10 - 1.5	M14 - 1.5	14	12.8	75101	4						72375
M10 - 1.25	M14 - 1.5	14	12.8	77101	4						72375
M12 - 1.75	M16 - 1.5	16	14.75	75121	4						72500
M12 - 1.25	M16 - 1.5	16	14.75	78121	4						72500

HEAVY DUTY - METRIC SERIES - CARBON STEEL

INTERNAL						EXTERNAL				INSTALLATION TOOL	
Thread Size	Thread Size	Length	Drill	Part	Min.					Part	
		(mm)	Size	No.	Qty					No.	
M4 - 0.7	M8 - 1.25	8	6.9	75042	3						71042
M5 - 0.8	M10 - 1.25	10	8.8	75052	5						72190
M6 - 1	M12 - 1.25	12	10.8	75062	5						72250
M8 - 1.25	M14 - 1.5	14	12.8	75082	5						72312
M8 - 1	M14 - 1.5	14	12.8	77082	5						72312
M10 - 1.5	M16 - 1.5	16	14.75	75102	4						72375
M10 - 1.25	M16 - 1.5	16	14.75	77102	4						72375
M12 - 1.75	M18 - 1.5	18	16.75	75122	4						72500
M12 - 1.25	M18 - 1.5	18	16.75	78122	4						72500
M14 - 2	M20 - 1.5	20	18.75	75142	3						72500
M14 - 1.5	M20 - 1.5	20	18.75	77142	3						72500
M16 - 2	M22 - 1.5	22	20.5	75162	2						72625
M16 - 1.5	M22 - 1.5	22	20.5	77162	2						72625
M18 - 1.5	M24 - 1.5	24	22.5	78182	1						71182 ▲
M20 - 2.5	M30 - 2	30	28	75202	1						72875
M20 - 1.5	M30 - 2	30	28	78202	1						72875
M22 - 1.5	M32 - 2	32	30	78222	1						72875
M24 - 3	M33 - 2	33	31	75242	1						71242
M24 - 2	M33-2	33	31	77242	1						71242

SOLID - METRIC - CARBON STEEL

EXTERNAL					
Thread Class	Length	Drill	Part	Min.	
CLASS 6G	(mm)	Size	No.	Qty	
M8 - 1.25	8	6.9	75084 ▲	1	
M10 - 1.25	10	8.8	77104 ▲	1	
M12 - 1.25	12	10.8	78124 ▲	1	
M14 - 1.5	14	12.8	77144 ▲	1	
M16 - 1.5	16	14.75	77164 ▲	1	
M18 - 1.5	18	16.75	78184 ▲	1	
M20 - 1.5	20	18.75	78204 ▲	1	
M22 - 1.5	22	20.5	78224 ▲	1	
M24 - 2	24	22.5	78244 ▲	1	
M30 - 2	30	28	77304 ▲	1	
M32 - 2	32	30	77322 ▲	1	
M33 - 2	33	31	77332 ▲	1	

▲ Denotes non-popular parts -
 \Price On Application. Minimum
 quantities and order values may apply.
 * Refer to Minimum Quantity

Carbon Steel Bulk Keyserts - Inch

Minimum Pack Quantities Apply



LIGHTWEIGHT - INCH SERIES - CARBON STEEL						INSTALLATION TOOL	
INTERNAL Thread Size Class 2B	EXTERNAL Thread Class 2A (MOD)	Length (mm)	Drill Size	Part No.	Min. Qty		Part No.
#10-24	5/16-18	0.31	I (.2720")	73601	8		72190
#10-32	5/16-18	0.31	I (.2720")	74601	8		72190
1/4-20	3/8-16	0.37	Q (.3320")	73041	7		72250
1/4-28	3/8-16	0.37	Q (.3320")	74041	7		72250
5/16-18	7/16-14	0.43	X (.3970")	73051	7		72312
5/16-24	7/16-14	0.43	X (.3970")	74051	7		72312
3/8-16	1/2-13	0.50	29/64	73061	7		72375
3/8-24	1/2-13	0.50	29/64	74061	7		72375
7/16-14	9/16-12	0.56	33/64	73071	7		72375
7/16-20	9/16-12	0.56	33/64	74071	7		72375
1/2-13	5/8-11	0.62	37/64	73081	7		72500
1/2-20	5/8-11	0.62	37/64	74081	7		72500

HEAVY DUTY - INCH SERIES - CARBON STEEL				Part No.	Min. Qty		Part No.
#8-32	5/16-18	0.31	I (.272")	73582	7		70582
#10-24	3/8-16	0.31	Q (.332")	73602	8		72190
#10-32	3/8-16	0.31	Q (.332")	74602	8		72190
1/4-20	7/16-14	0.37	X (.397")	73042	7		72250
1/4-28	7/16-14	0.37	X (.397")	74042	7		72250
5/16-18	1/2-13	0.43	29/64	73052	7		72312
5/16-24	1/2-13	0.43	29/64	74052	7		72312
3/8-16	9/16-12	0.50	33/64	73062	7		72375
3/8-24	9/16-12	0.50	33/64	74062	7		72375
7/16-14	5/8-11	0.62	37/64	73072	7		72375
7/16-20	5/8-11	0.62	37/64	74072	7		72375
1/2-13	3/4-16	0.62	45/64	73082	7		72500
1/2-20	3/4-16	0.62	45/64	74082	7		72500
9/16-12	3/4-16	0.81	45/64	73092	4		72500
9/16-18	3/4-16	0.81	45/64	74092	4		72500
5/8-11	7/8-14	0.87	53/64	73102	3		72625
5/8-18	7/8-14	0.87	53/64	74102	3		72625
3/4-10	1 1/8-12	1.12	11/16	73122	2		72875
3/4-16	1 1/8-12	1.12	11/16	74122	2		72875
7/8-9	1 1/4-12	1.25	13/16	73142	1		72875
7/8-14	1 1/4-12	1.25	13/16	74142	1		72875
1"-8	1 3/8-12	1.37	15/16	73162	1		72100
1"-12	1 3/8-12	1.37	15/16	74162	1		72100
1"-14	1 3/8-12	1.37	15/16	74162-14	1		70162▲
1 1/8-7	1/12-12	1.62	17/16	73182▲	1		70182▲
1 1/8-12	1/12-12	1.62	17/16	74182	1		70182▲
1 1/4-7	1 5/8-12	1.81	19/16	73202▲	1		70202
1 1/4-12	1 5/8-12	1.81	16/16	74202	1		70202
1 1/2-6	1 7/8-12	2.00	1 13/16	73242	1		70242▲
1 1/2-12	1 7/8-12	2.00	1 13/16	74242▲	1		70242▲

SOLID - METRIC - CARBON STEEL		KEYSERT PRICE PER EACH			
EXTERNAL Thread Class 2B	Length (mm)	Drill Size	Part No.	Min. Qty	
5/16-18	0.31	I (.272")	73054▲	1	
3/8-16	0.31	Q (.332")	73064▲	1	
7/16-14	0.37	X (.397")	73074▲	1	
1/2-13	0.43	29/64	73084▲	1	
9/16-12	0.5	33/64	73094▲	1	
5/8-11	0.62	37/64	73104▲	1	
3/4-16	0.68	45/64	73124▲	1	
7/8-14	0.87	53/64	73144▲	1	
1 - 12	0.87	15/16	74164▲	1	
1 1/8 - 12	1.12	1 1/16	74184▲	1	
1 1/4 - 12	1.25	1 3/16	74204▲	1	
1 3/8 - 12	1.37	1 5/16	74224▲	1	

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Stainless Steel Bulk Keyserts

Minimum Pack Quantities Apply



LIGHTWEIGHT - METRIC SERIES - STAINLESS STEEL						INSTALLATION TOOL	
INTERNAL	EXTERNAL						Part No.
Thread Class 6H	Thread Class 6G	Length (mm)	Drill Size	Part No.	Min. Qty		
M5 - 0.8	M8 - 1.25	8	6.9	75056	2		72190
M6 - 1	M10 - 1.25	10	8.8	75066	2		72250
M8 - 1.25	M12 - 1.25	12	10.8	75086	2		72312
M8 - 1	M12 - 1.25	12	10.8	77086	2		72312
M10 - 1.5	M14 - 1.5	14	12.8	75106	2		72375
M10 - 1.25	M14 - 1.5	14	12.8	77106	2		72375
M12 - 1.75	M16 - 1.5	16	14.75	75126	2		72500
M12 - 1.25	M16 - 1.5	16	14.75	78126	2		72500

HEAVY DUTY - METRIC SERIES - STAINLESS STEEL						INSTALLATION TOOL	
INTERNAL	EXTERNAL						Part No.
Thread Class 6H	Thread Class 6G	Length (mm)	Drill Size	Part No.	Min. Qty		
M4 - 0.7	M8 - 1.25	8	6.9	75047	2		71042
M5 - 0.8	M10 - 1.25	10	8.8	75057	2		72250
M6 - 1	M12 - 1.25	12	10.8	75067	2		72250
M8 - 1.25	M14 - 1.5	14	12.8	75087	2		72312
M8 - 1	M14 - 1.5	14	12.8	77087	2		72312
M10 - 1.5	M16 - 1.5	16	14.75	75107	2		72375
M10 - 1.25	M16 - 1.5	16	14.75	77107▲	2		72375
M12 - 1.75	M18 - 1.5	18	16.75	75127	2		72500
M12 - 1.25	M18 - 1.5	18	16.75	78127	2		72500
M14 - 2	M20 - 1.5	20	18.75	75147▲	1		72500▲
M14 - 1.5	M20 - 1.5	20	18.75	77147	1		72500
M16 - 2	M22 - 1.5	22	20.5	75167	1		72625
M16 - 1.5	M22 - 1.5	22	20.5	77167▲	1		72625
M18 - 1.5	M24 - 1.5	24	22.5	78187	1		71182
M20 - 2.5	M30 - 2	30	28	75207▲	1		72875
M20 - 1.5	M30 - 2	30	28	78207	1		72875
M22 - 1.5	M32 - 2	32	30	78227	1		72875
M24 - 3	M33 - 2	33	31	75247	1		71242
M24 - 2	M33 - 2	33	31	77247	1		71242

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Stainless Steel Bulk Keyserts

Minimum Pack Quantities Apply



LIGHT WEIGHT SERIES - STAINLESS STEEL						INSTALLATION TOOL	
INTERNAL Thread Size Class 2B	EXTERNAL Thread Class 6G	Length (mm)	Drill Size	Part No.	Min. Qty		Part No.
#10 - 24	5/16 - 18	0.31	I (.272")	73606	4		72190
#10 - 32	5/16 - 18	0.31	I (.272")	74606	4		72190
1/4 - 20	3/8 - 16	0.37	Q (.332")	73046	4		72250
1/4 - 28	3/8 - 16	0.37	Q (.332")	74046	4		72250
5/16 - 18	7/16 - 14	0.43	X (.397")	73056	3		72312
5/16 - 24	7/16 - 14	0.43	X (.397")	74056	3		72312
3/8 - 16	1/2 - 13	0.50	29/64	73066	3		72375
3/8 - 24	1/2 - 13	0.50	29/64	74066	3		72375
7/16 - 14	9/16 - 12	0.56	33/64	73076	2		72375
7/16 - 20	9/16 - 12	0.56	33/64	74076	2		72375
1/2 - 13	5/8 - 11	0.62	37/64	73086	2		72500
1/2 - 20	5/8 - 11	0.62	37/64	74086	2		72500

HEAVY DUTY - INCH SERIES - STAINLESS STEEL					Part No.	Min. Qty	Part No.
#8 - 32	5/16 - 18	0.31	I (.272")	73587	3		70582
#10 - 24	3/8 - 16	0.31	Q (.332")	73607	3		72190
#10 - 32	3/8 - 16	0.31	Q (.332")	74607	3		72190
1/4 - 20	7/16 - 14	0.37	X (.397")	73047	3		72250
1/4 - 28	7/16 - 14	0.37	X (.397")	74047	3		72250
5/16 - 18	1/2 - 13	0.43	29/64	73057	2		72312
5/16 - 24	1/2 - 13	0.43	29/64	74057	2		72312
3/8 - 16	9/16 - 12	0.50	33/64	73067	2		72375
3/8 - 24	9/16 - 12	0.50	33/64	74067	2		72375
7/16 - 14	5/8 - 11	0.62	37/64	73077	2		72375
7/16 - 20	5/8 - 11	0.62	37/64	74077	2		72375
1/2 - 13	3/4 - 16	0.62	45/64	73087	2		72500
1/2 - 20	3/4 - 16	0.62	45/64	74087	2		72500
9/16 - 12	3/4 - 16	0.81	45/64	73097	2		72500
9/16 - 18	3/4 - 16	0.81	45/64	74097	2		72500
5/8 - 11	7/8 - 14	0.87	53/64	73107	2		72625
5/8 - 18	7/8 - 14	0.87	53/64	74107	2		72625
3/4 - 10	1 1/8 - 12	1.12	1 1/16	73127	2		72875
3/4 - 16	1 1/8 - 12	1.12	1 1/16	74127	2		72875
7/8 - 9	1 1/4 - 12	1.25	1 3/16	73147 ▲	1		72875
7/8 - 14	1 1/4 - 12	1.25	1 3/16	74147 ▲	1		72875
1" - 8	1 3/8 - 12	1.37	1 5/16	73167 ▲	1		72100
1" - 12	1 3/8 - 12	1.37	1 5/16	74167 ▲	1		72100

SOLID - INCH - STAINLESS STEEL				
EXTERNAL Thread Class 2B	Length (Inch) (Modified)	Drill Size	KEYSERT PRICE PER EACH Part No.	Min. Qty
5/16 - 18	0.31	I (.272")	73059 ▲	1
3/8 - 16	0.31	Q (.332")	73069 ▲	1
7/16 - 14	0.37	X (.397")	73079 ▲	1
1/2 - 13	0.43	37/64	73089 ▲	1
9/16 - 12	0.5	45/64	73099 ▲	1
5/8 - 11	0.62	53/64	73109 ▲	1
3/4 - 16	0.68	1 1/16	73129 ▲	1
7/8 - 14	0.87	1 3/16	73149 ▲	1
1" - 12	0.87	1 5/16	74169 ▲	1
1 1/8 - 12	1.12	1 7/16	74189 ▲	1
1 1/4 - 12	1.25	1 9/16	74209 ▲	1
1 3/8 - 12	1.37	1 5/16	74229 ▲	1

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Carbon & Stainless Steel Keysert

Replacement Packets



LIGHTWEIGHT - INCH SERIES - CARBON STEEL

INTERNAL

Thread Size Class 2B	Part No.	Qty per/pkt	
#10 - 24	73601P	8	
#10 - 32	74601P	8	
1/4 - 20	73041P	7	
1/4 - 28	74041P	7	
5/16 - 18	73051P	7	
5/16 - 24	74051P	7	
3/8 - 16	73061P	7	
3/8 - 24	74061P	7	
7/16 - 14	73071P	7	
7/16 - 20	74071P	7	
1/2 - 13	73081P	7	
1/2 - 20	74081P	7	

LIGHTWEIGHT - METRIC SERIES - CARBON STEEL

INTERNAL

Thread Size Class 6H	Part No.	Qty per/pkt	
M5 - 0.8	75051P	5	
M6 - 1	75061P	5	
M8 - 1.25	75081P	5	
M8 - 1	77081P	5	
M10 - 1.5	75101P	4	
M10 - 1.25	77101P	4	
M12 - 1.75	75121P	4	
M12 - 1.25	78121P	4	

STAINLESS STEEL KEYSERT THREAD

INTERNAL

Thread Size Class 2B	Part No.	Qty per/pkt	
#10 - 24	73606P	4	
#10 - 32	74606P▲	4	
1/4 - 20	73046P	4	
1/4 - 28	74046P▲	4	
5/16 - 18	73056P	3	
5/16 - 24	74056P	3	
3/8 - 16	73066P	3	
3/8 - 24	74066P▲	3	
7/16 - 14	73076P▲	2	
7/16 - 20	74076P▲	2	
1/2 - 13	73086P	2	
1/2 - 20	74086P▲	2	

LIGHTWEIGHT - METRIC SERIES - STAINLESS STEEL

INTERNAL

Thread Size Class 6H	Part No.	Qty per/pkt	
M5 - 0.8	75056P	2	
M6 - 1	75066P	2	
M8 - 1.25	75086P	2	
M8 - 1	77086P▲	2	
M10 - 1.5	75106P	2	
M10 - 1.25	77106P	2	
M12 - 1.75	75126P	2	
M12 - 1.25	78126P▲	2	

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